

# CERTIFICATE

Inspecta Estonia OÜ has granted this certificate as proof that the quality system for the welding works of

**EESTI ENERGIA TEHNOLOOGIATÖÖSTUS AS**  
Malmi tn 8, Jõhvi linn, Jõhvi vald, Ida-Viru maakond, 41537, ESTONIA

complies with the requirements of the standard

**EN-ISO 3834-2:2006**

Certificate is valid to the scope of activity set in Annex.

The initial certificate was issued on **09.09.2010** and will remain valid **09.09.2020** on condition that the quality system for the welding works of the organization remains in compliance with the aforementioned standard and certification rules of Inspecta Estonia OÜ. The validity of the certificate can be checked on the Internet at [www.inspecta.com](http://www.inspecta.com).

Tallinn 06.11.2015

Tõnu Roosaar  
Manager



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## SCOPE OF ACTIVITY

<b>Place of manufacture</b>	Malmi tn 8, Jõhvi linn, Jõhvi vald, Ida-Viru maakond, 41537, ESTONIA
<b>Type of products</b>	Air and gas shafts, electric filter, bag filters, support structures, hoppers, tanks, conveyers, valves, crusher wind generator stator bodies
<b>Product standard</b>	EN 12285-1, EN 12285-2, EN 13480, EN 13484, EN 13445, EN 14015, EN 1337, EN 1856, EN 12952, EN 12953, EN 1090-2, EN 13084-7
<b>Parent materials groups (CEN ISO/TR 15608)</b>	1, 2, 3, 5, 6, 7, 8, 10, 43
<b>Welding and allied processes (EN ISO 4063)</b>	111,135, 136, 138, 141

<b>Authorised welding co-ordinator(s)</b>	<b>Name</b>	<b>Level</b>
	Aleksei Prokopenkov	IWE

### Documents for weldingworks used by manufacturer

<b>Welders and welding operators</b>	EN 287-1, EN ISO 9606-1, EN 1418, EN ISO 14732
<b>Welding coordination personnel</b>	EN ISO 14731
<b>Non-destructive testing personnel</b>	EN ISO 9712
<b>Welding procedure specifications (WPS)</b>	EN ISO 15609-1
<b>Qualification of the welding procedures</b>	EN ISO 15614-1, EN ISO 15614-2
<b>Post-weld heat treatment</b>	-
<b>Inspection and testing during welding</b>	ISO 17635, ISO 17637, ISO 5817, ISO 6520, ISO 13920, EN 12285-1, EN 12285-2, EN 13445-4 ja 5, EN 12952-6, EN 13480-4 ja 5, EN 14015, EN 13084, EN 1090
<b>Inspection and testing after welding</b>	EN-ISO 17635, EN-ISO 17637, EN-ISO 5817, EN-ISO 6520, EN-ISO 13920, EN 12285-1, EN 12285-2, EN 13445-4 ja 5, EN 12952-6, EN 13480-4 ja 5, EN 14015, EN 13084, EN ISO 5817, EN ISO 10042,
<b>Calibration and validation of measuring, inspection and testing equipment</b>	EN ISO 3834-5

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